



BEAST[®]

SCREED SYSTEM

**INSTALLATION
INSTRUCTIONS**

SIMPLE. ACCURATE. REVOLUTIONARY.

SETUP PROCEDURES

- 1 The concrete crew responsible for placement of the concrete should be made aware Beast Screed will be utilized on the project. The placement crew should have input on, or approve of, where the Beast Screeds will be placed, the spacing, and the direction of the bays (or strips) to be poured, i.e. N to S or E to W.
- 2 Stego recommends following ACI 302 to determine bay width.
 - a. For strict F_t tolerance, ACI 302.1R-15 (10.3.2) recommends using a maximum 16-foot screed board for hand screeding, with minimum 2 feet of overlap onto the previously poured bay or strip, essentially leaving you with a maximum 14-foot bay width.
- 3 Pulling a string line from edge form to edge form along the bay lines can be helpful to line up the Beast Screeds. It is also helpful to determine at what length to cut the Beast Screed Posts.

(See Figure 1)

 - a. *Note: The step of pulling a string line is only an aid and can be omitted if determined by the pour crew or set-up crew.*
- 4 Next, determine the spacing for Beast® Foot. (See Figure 2)
 - a. Spacing should be equal to or less than the length of the screed board being used. Keep in mind Beast Screed is a Point-to-Point Screed Guide System.

Figure 1

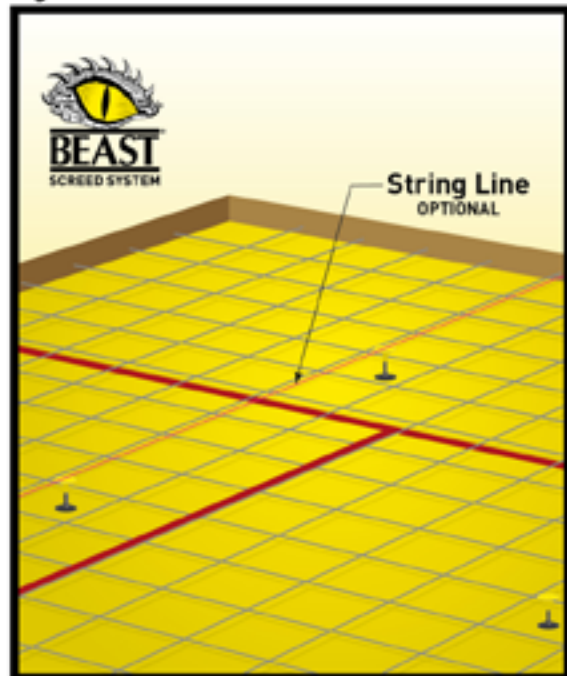
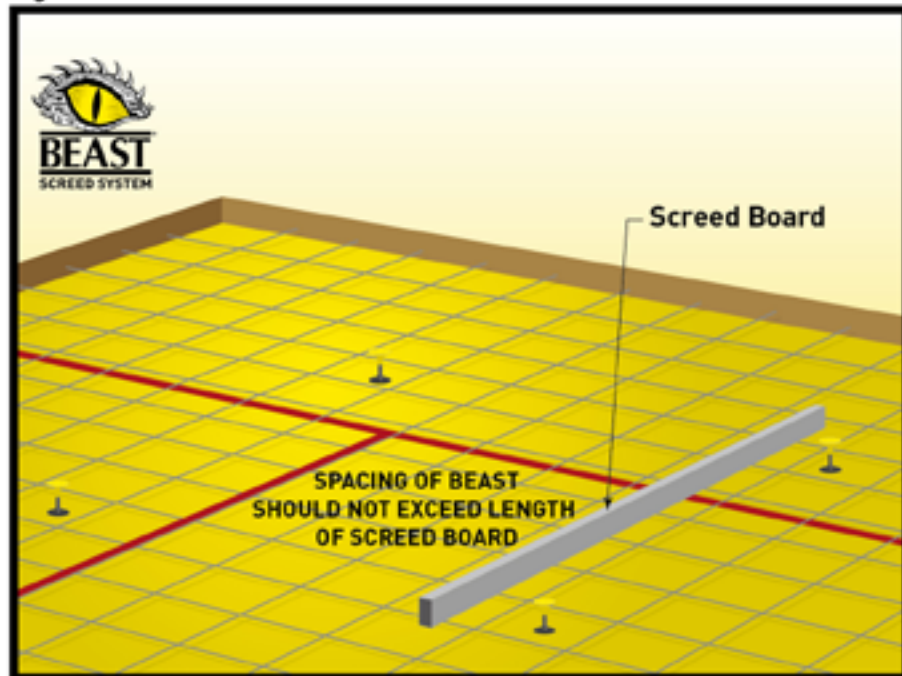


Figure 2



- 5 It is best to identify ONE person responsible for establishing slab elevation and making elevation adjustments to the Beast® Screed Adjustable Caps.
 - a. *Note: Ensure the pour crew understands the Beast Screed Adjustable Cap & Beast Screed Post are designed to be reused. It is best to place the used screed caps and posts in water until the pour has been completed and they can be properly cleaned for reuse.*

INSTALLATION PROCEDURES

- 1** Clean the vapor barrier in the area where placing Beast Foot by wiping it with a clean, dry rag.
 - a. Be sure to remove any dust, moisture or other contaminants prior to adhering Beast Foot to the vapor barrier.
 - b. If there is a blotter^[1] (sand) layer present, you will first need to pull away the blotter layer material in a small area to expose the vapor barrier.

- 2** Once the vapor barrier is **clean and dry**, remove the liner from the bottom of Beast Foot using the pull tab (Figure 3a) and apply it to the vapor barrier in the desired location.
 - a. Immediately apply downward pressure by standing on either the center hub portion (Figure 3b) or on the outer edges of Beast Foot.
 - b. Apply pressure for a minimum of 5 to 10 seconds.
 - c. As with other Stego adhesives, the more set time the adhesive has, the better the bond.
 - d. For best adhesion results store Beast Foot in a temperature conditioned space prior to application to the vapor barrier. **In cold temperatures apply downward pressure for an additional period of time to ensure maximum adhesion.**

Figure 3a

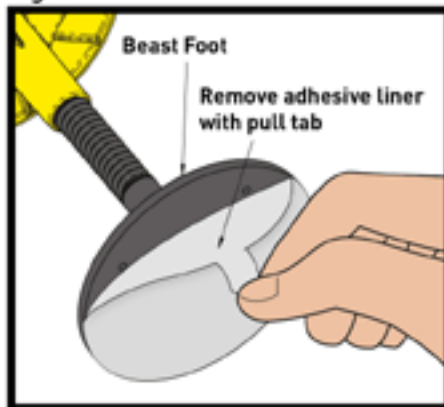
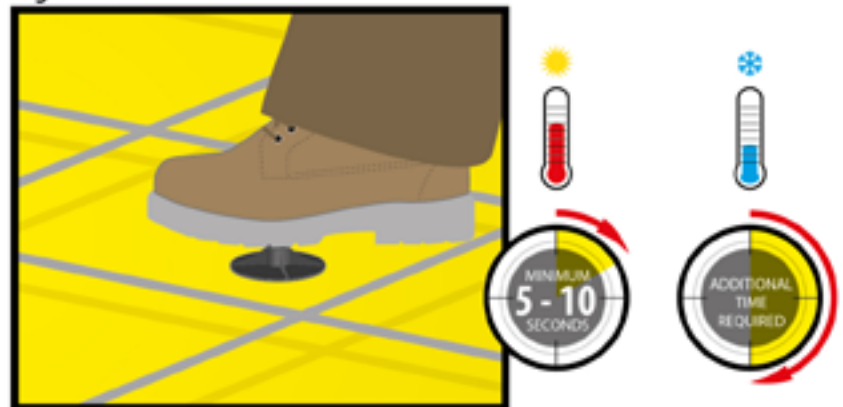
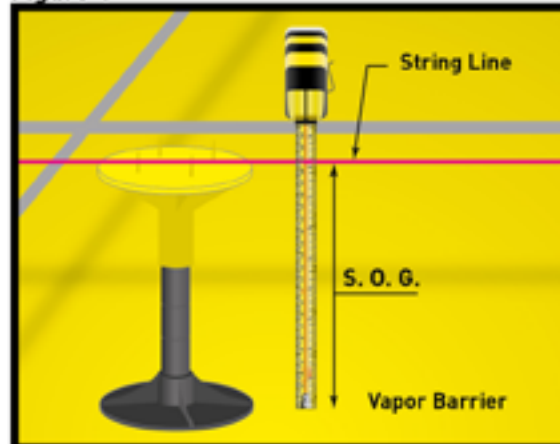


Figure 3b



- 3** Determine the depth of the S.O.G. (from the vapor barrier) by measuring from the vapor barrier to the string-line (Figure 4), or by use of a grade rod and laser level.

Figure 4



[1] See ACI 302.2R-06 [Section 7.2] for discussion of the use of a blotter layer on top of vapor barrier.

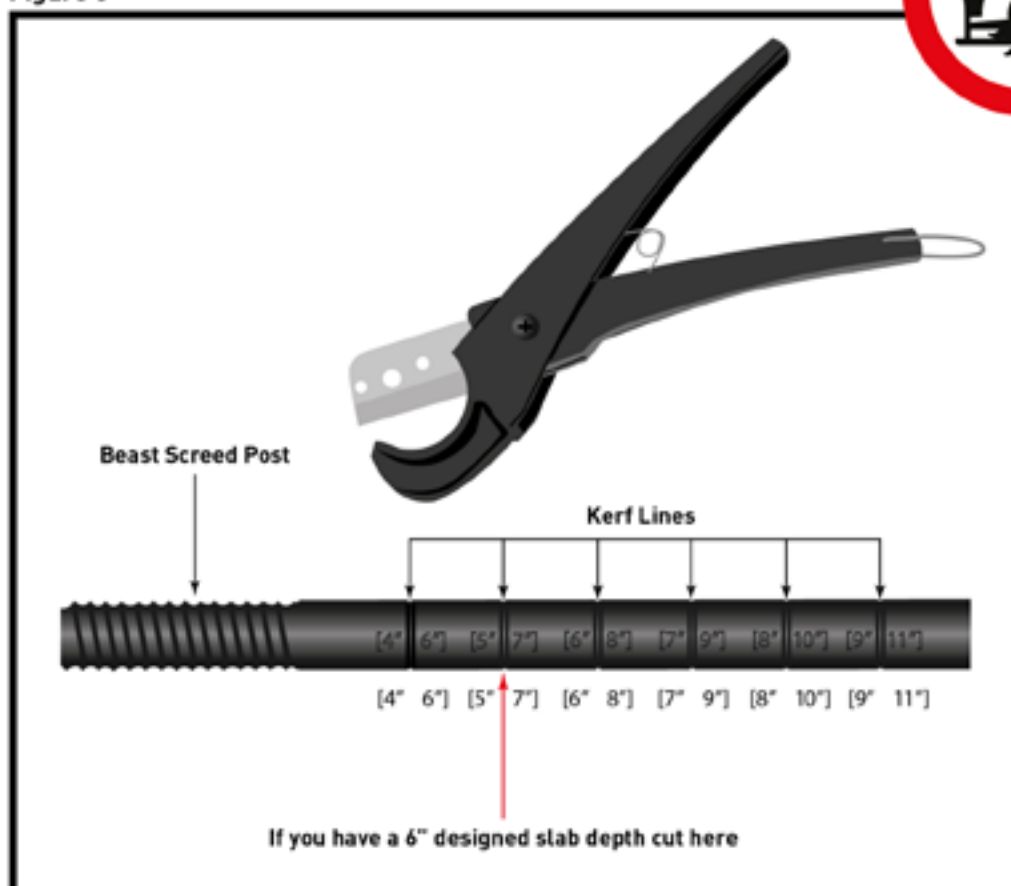
INSTALLATION PROCEDURES *Continued...*

- 4 Cut the Beast Screed Post at one of the "kerf" lines to accommodate the proper slab depth.
 - a. There are numbers marking each of the kerf lines which correspond with the range of slab depths each post length will accommodate. (Figure 5)
 - b. The "designed" depth of the slab should fall directly between the marked numbers on the Beast Screed Post. For instance; for a 6" slab depth the post should be cut at the [5" 7"] kerf line and an 8" slab depth should be cut at the [7" 9"] kerf line. This will give one full inch of adjustment up and down to accommodate for variation in slab depth.
 - c. There are 2 inches of overall height adjustment once Beast Screed has been set.
 - d. Stego recommends the use of a "scissor-type" PVC tubing cutter to cut the Beast Screed Post. Other types of PVC cutters work, as well as a thin blade saw such as a hack saw.



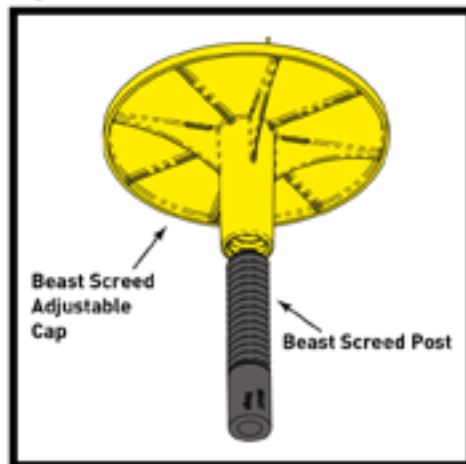
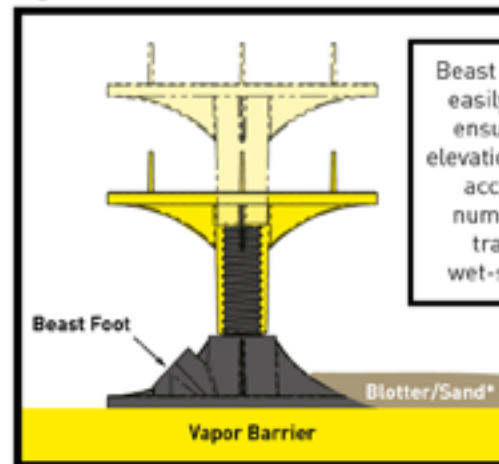
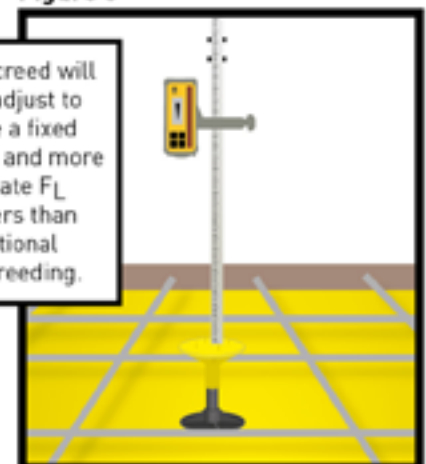
Caution: For safety purposes, power tools should never be used to cut the Beast Screed Posts.

Figure 5



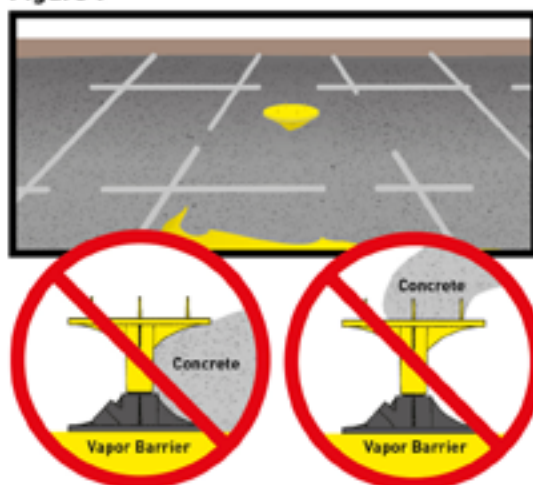
INSTALLATION PROCEDURES *Continued...*

- 5** Attach the Beast Screed Adjustable Cap to the Beast Screed Post by engaging the matching threads.
 - a. Partial engagement is sufficient at this point.
- 6** Insert the opposite end of the Beast Screed Post fully into the "press-fit" center hub of Beast Foot.
 - a. If a blotter layer is present, you can now push the material back into place where it was pulled aside initially to install Beast Foot.
- 7** Using a laser level and check rod or grade rod set to the required slab elevation, rotate the Beast Screed Adjustable Cap to adjust up or down until the proper slab elevation is achieved. (Figure 8)

Figure 6

Figure 7

Figure 8


*See ACI 302.2R-06 [Section 7.2] for discussion of the use of a blotter layer on top of vapor barrier.

CONCRETE PLACEMENT

Figure 9


- 1** Concrete is placed in bays or strips, in the same manner as if wet-screeding. However, instead of floating "cow patties" Beast Screeds are installed in those locations as a fixed-elevation, point-to-point guide screed system.
 - a. As concrete is placed near, and around Beast Screed, be careful not to "side load" the screed hardware as this could adversely affect the elevation of the Beast Screed Adjustable Cap. (Figure 9)
 - i. *Note: The taller the screed hardware is, the more critical this becomes.*
 - b. Try to avoid pouring concrete directly over the top of Beast Screed as this will make it much more difficult to see. (Figure 9)
 - i. *Note: If using a drag-line pump or "Georgia Buggy", it may be prudent to install the Beast Feet in their desired locations, then precut the Beast Screed Posts to the correct length, install the Beast Screed Adjustable Caps and set them aside. Once the placement equipment has passed by the Beast Feet, and the area is clear, insert the Beast Screed Post and Beast Screed Adjustable Cap and set them to the proper slab elevation.*

CONCRETE PLACEMENT *Continued...*

- 2 As soon as concrete is placed in an area around the Beast Scream, float a flat area, the width of a hand float, around and at the same level as the top of the Beast Scream Adjustable Cap. (Figure 10)
 - a. *Note: This step can be omitted by the pour crew, however, it gives the screed crew a larger area to screed from, as well as keeps the Beast Scream Adjustable Caps clean for easy location and removal.*
- 3 Using the appropriate length screed board or straightedge, strike off grade strips between the Beast Screeds and commence with normal screeding operations. (Figure 11)

Figure 10

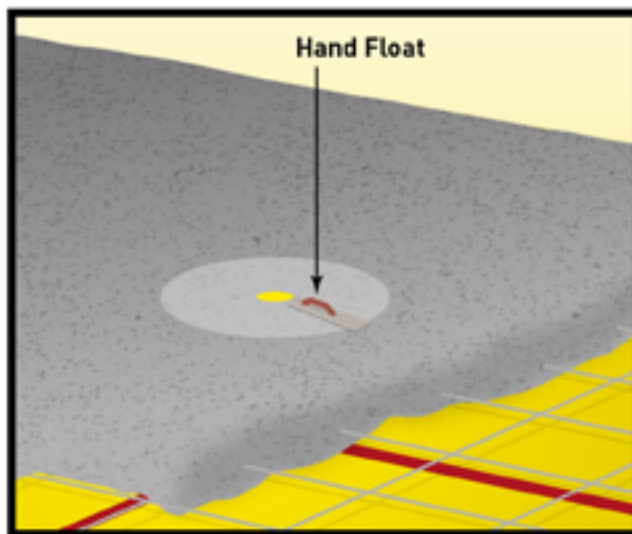
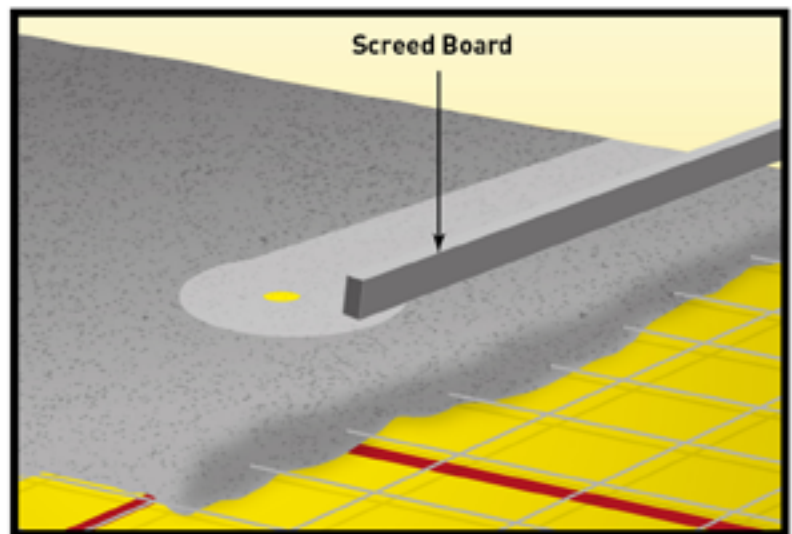
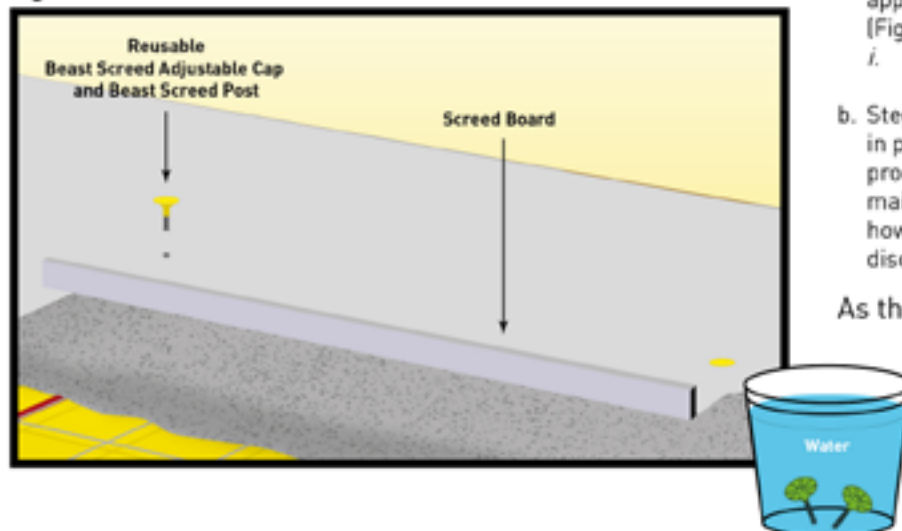


Figure 11



- 4 To maximize the cost benefits of Beast Scream, reuse the Beast Scream Post and Beast Scream Adjustable Cap.
 - a. The best time to remove the Beast Scream Adjustable Cap and Beast Scream Post is when the screeding crew approaches each Beast Scream from the previous bay. (Figure 12)
 - i. *Note: Beast Foot remains adhered to the Stego Wrap and buried in the concrete.*
 - b. Stego recommends leaving the screed hardware in place as long as practical during the screeding process to ensure a fixed-elevation point is maintained throughout the screeding operation; however, this will be up to the placement crew's discretion.

Figure 12



As the screed hardware is removed, it is recommended to place the hardware in a bucket or wheelbarrow filled with water so cleanup will be easier once the pour is complete.

Additional information can be obtained by contacting Stego Industries or by visiting the website. (877) 464-7834